


# Welding Certificate



No.: MZ.1090-2.2529-05

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:  
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2529 in the field of CPR

<b>Manufacturer:</b>	<b>Schmelzer GmbH &amp; Co. KG</b> <b>In der Welsmicke 9</b> <b>D – 57399 Kirchhundem</b>
<b>Essential manufacturing facility(ies)</b>	<b>Schmelzer GmbH &amp; Co. KG</b> <b>In der Welsmicke 9</b> <b>D – 57399 Kirchhundem</b>
<b>Technical specification:</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es):</b>	EXC4 according to EN 1090-2:2018
<b>Welding Process(es):</b> (Reference no. acc. to DIN EN ISO 4063)	111 - Manual metal arc welding 121 - Submerged arc welding with solid wire electrode 136 - MAG welding with flux cored electrode
<b>Parent Material:</b> (Grade, Standard)	Structural steels <= S690 according to EN 1090-2, Table 2 and 3
<b>Responsible Welding Coordinator:</b> (Surname, Name, Date of birth, Qualification)	Jan Schmelzer, 16.05.1974, EWE
<b>Substitute:</b> (Surname, Name, Date of birth, Qualification)	Elmar Schnippering, 13.12.1967, IWS
<b>Confirmation:</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Begin of validity:</b> (First issue date)	<b>17.03.2015</b>
<b>Next surveillance date:</b>	<b>17.03.2025</b>
<b>Period of validity:</b>	This certificate remains valid until <b>17.09.2025</b> , as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.
<b>Remarks:</b>	Welding work in execution class EXC3 and EXC4 may only be carried out within the scope of the qualifications carried out in accordance with EN ISO 15614-1 or EN ISO 15613.
<b>Place and issue date:</b>	Essen, 28.11.2022

  
Dipl.-Ing. (FH) Korff, Klaus  
Certification body Metall-Zert GmbH (NB 2374)

